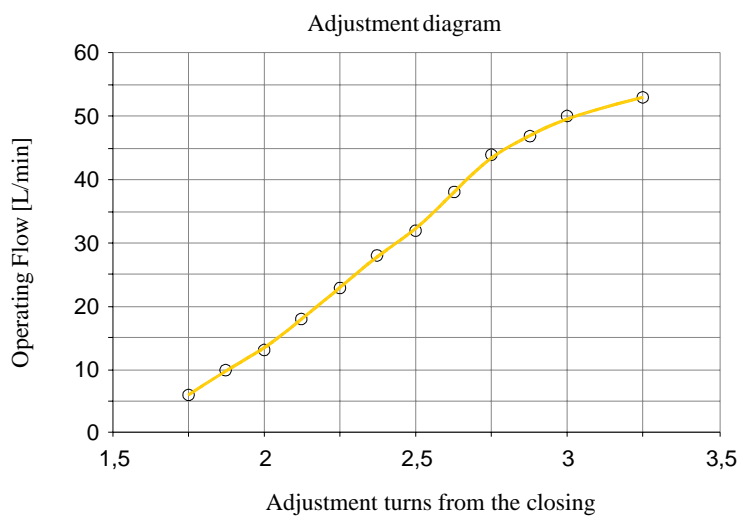


A - Operating flow adjusting section  
 B - Section of control of closing speed



OPERATING FLOW WITH OIL  
 VISCOSITY FROM 14 TO 290 cSt

Litres/min Pump Units	Adjusting turns	Litres/min operating
8	2	13
12	2 - 1/4	23
16	2 - 1/2	32
25	2 - 3/4	44
30	3	50
35	3 - 1/4	53

**Valve adjustment instructions**

The ADJUSTMENTS TABLE give instructions to adjust the safety valves on the basis of the litres normally used in the pump unit.  
 Once acquainted with the value of the adjusting turns, turn anticlockwise the valve cap, loosen the lock nut and turn clockwise the adjusting screw to the closing valve limit.  
 Then turn it anticlockwise to reach the adjusting value previously calculated.  
 Tighten the lock nut and turn the cap clockwise checking if there are oil leakages.  
 An intervention test is then recommended, following the instructions of the pump unit manufacturer.